





1-2 µm

**CLEAR COLOR** 

WATERBASED

LOW THICKNESS

**FUNCTIONALITIES** 

### Lubrication

PLUS® L allows to obtain a stable and controlled friction coefficient in the range of 0.08-0.14. It provides outstanding tribological performances and stability regarding multitightening with various counterparts materials (cataphoretic paint, aluminum alloys, cast iron and steel) while avoiding stickslip problems.

0.08 - 0.14

COEFFICIENT OF FRICTION (ISO 16047)

Measured on GEOMET® 321 or GEOMET® 720 on HM10.

# **Corrosion protection**

Combined with our zinc flake basecoats, PLUS® L reacts and creates a barrier effect that improves both the corrosion resistance of the system and the contact corrosion with aluminum and other materials.

### Chemical resistance

Resistance to industrial solvents and automotive fluids.

# **Color tracing**

PLUS® L can be colored for part visual identification and differentiation.

# No hydrogen embrittlement

Implemented via non-electrolytic application processes. This avoids the hydrogen embrittlement phenomenon that causes cracking of metals.

#### **Processes**

PLUS® L is applied via bulk dip/spin, rack dip/spin, spray or electrostatic spray. This variety of processes allows to coat all types of parts, even those requiring partial coating, or with recessed and hollow surfaces. Moreover, they are non-electrolytic and thus avoid the phenomenon of hydrogen embrittlement which causes cracking of metals.









TECHNOLOGY

## Waterborne silicate

PLUS® L is a technology composed of lubricants in a silicate resin. It has been developed to comply with the highest industrial requirements and regulations regarding environment, health and safety. It is water-based and nonylphenol-free.

Compliant with

REACh - Registration, Evaluation, Authorization and restriction of Chemicals

2011/65/EU and (EU) 2015/863 - Directive of the European Parliament on the restriction of the use of certain hazardous substances in electrical and electronic equipment

EN 13858- Corrosion protection of metals - Non-electrolytically applied zinc flake coatings on iron or steel components

EN ISO 10683- Fasteners - Non-electrolytically applied zinc flake coating systems

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